# **HOT MELT**

# **Technical Data Sheet** Paro-Melt® Detailing Membrane



# **Product Description:**

The Paro-Melt® Detailing Membrane is a stabilised polyester reinforced, SBS elastomeric modified bituminous waterproofing membrane with anti-root additive. The surface is finished with mineral slate chippings.

It is designed for use as a capsheet / detailing membrane with anti-root additives; suitable for use in all buried, vegetated or exposed membrane applications.

### **Composition:**

Reinforcement (gm/m²)	Stabilised polyester	180
Binder (gm/m²)	SBS elastomer with anti-root	3,600
Surface finish (gm/m²)	Mineral slates	1,000
Under surface finish (gm/m²)	Thermofusible film	10

### **Certification:**















### **System Fire Testing:**

As Section 7 of the BBA Agrément Certificate No 20/5745 a roof incorporating the Paro-Melt® system will be unrestricted under the National Building Regulations when used in a protected or inverted application and when covered with an appropriate surface finish, including listed inorganic coverings in the 'Annex of Commission Decision 2000/553/EC'.

## **Application:**

Torched on.



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## **Technical data:**

Characteristics				Performance			
		Standard (BS)	Units	Value	Tolerance		
			Standard (BS)	Offics	value	Min	Max
	Length		EN 1848-1	m	8	-1% -1%	
Dimensions	Width			m	1		
	Straightness			-	Pass		
	Nominal roll weight			kg	42.8		
	Thickness (selvedge)		EN 1849-1	mm	4.00	3.80	4.20
	New product		EN 1850-1	-	None		
Visible defects	After ageing EN 1297			-	NA	-	-
Adhesion of granules			EN 12039	%	15	0	30
Resistance to	Longitudinal Cross direction		EN 12310-1	N	NA	-	-
tearing (nail shank)			EIN 12310-1		NA	-	-
Tensile properties:	Longitudinal Cross direction		EN 12311-1	N/50mm	600	500	900
maximum tensile force					600	500	730
Tensile properties:	Longitudinal Cross direction		EN 10711 1	0.4	35	25	55
elongation			EN 12311-1	%	35	25	60
Peel resistance of joint	Maximum	Selvedge	EN 12316-1	N/50mm	NA	-	-
		End joint			NA	-	-
	Average force	Selvedge			NA	-	-
		End joint			NA	-	-
Shear resistance of joint	Maximum force	Selvedge	EN 12317-1	N/50mm	600	500	730
		End joint			600	500	900
Flexibility at low temperature	Surface		EN 1109	°C	-16	<u>≤</u>	
	Under surface				-16		<u>≤</u>
Flow resistance at elevated	New product After ageing to EN 1296		EN 1110	°C	100		<u>&gt;</u>
					100	90	110
Resistance to impact		EN 12691	mm	1750		<u>≤</u>	
Resistance to static loading		EN 12730 (A)	kg	20		<u>&gt;</u>	
Dimensional stability		EN 1107-1	%	0.3		<u>≤</u>	
Form stability under cyclic temperature change		EN 1108	%	NA			
Water vapour transmission properties	New product		EN 1931	-	μ=20000		
	After ageing to EN 1296			-	NA		
Water tightness	New product After ageing to EN 1296		EN 1928	-	Pass	<10 kPa	
				-	NA		
Water tightness after stretching at low		low	EN 13897	%	NA		

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temperature				
Reaction to fire	EN 13501-1	-	F	
Resistance to root penetration	EN 13948	-	Pass	
Dangerous substances	-	-	None	

NA = not applicable due to use of product. PND = Performance not determined.

MOY Materials Ltd reserves the right to modify, at any time, the characteristics of this product

## **Delivery form:**

Rolls.

### Storage:

Rolls must be stored in their original package, in vertical position and under cool and dry conditions between temperatures of +5 °C and +35 °C. They must be protected from direct sunlight, rain, snow and ice.

### Safety:

Safety precautions to be taken when using this product are given in the Safety Data Sheet.

### **Disposal:**

Information for this product are given in the Safety Data Sheet.

MOY Materials Ltd has taken care to ensure that the information provided in the literature is correct and up to date. However, it is not intended to form any part of a contract or provide a guarantee. Purchasers/intending purchasers should contact MOY Technical to check whether there have been any changes to the information since publication of the literature. Please ensure you have read the hazard labels and material safety data sheet before using this product.

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